

# HDPE 54B04 High Density Polyethylene Technical Datasheet

➤ Values shown are averages & are not to be considered as product specifications. valises town.ae

## **Main application & Characteristics:**

54404 is a high density polyethylene grade, suitable for injection moulding applications.

#### **Characteristics:**

- Low distortion tendency.
- High hardness and rigidity.
- Good ESCR.
- ♦ 54404 is suitable for food contact.

### **Features:**

| Property                              | Test method   | Unit     | value       |
|---------------------------------------|---------------|----------|-------------|
| Melt Flow Rate(MFR)<br>(190°C/21.6kg) | ASTM D1238-10 | g/10min  | 3.2-4.8     |
| MFI@190°C, 21.6 kg                    | ASTM D1238-10 | gr/10min | 109         |
| Density                               | ASTM D1505-10 | g/cm³    | 0.950-0.958 |
| VOLATILES                             | IN HOUSE      | %WT      | MAX 0.05    |
| Standard Yellow Index                 | DIN 6167      | -        | Min 2.5     |

for containers and dangerous goods packing

## **Typical applications are:**

- Thick-Walled, Transport Containers e.g. refuse bins & fish crates
- Pallet, Boxes, Screw caps
- Cable clips.





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